



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5090-3

Job Sheet 172717



Part No: D5090-3

Job Qty: 20 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C U/R SHEETS 3,4,5 IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Waterjet		SC 18/03/18
100	Waterjet	20 pcs	4/19/18	4/19/18	0.00	1.99	Waterjet1		SC 18/03/18
120	QC	20 pcs	4/19/18	4/19/18	0.00	0.00	QC8		38
130	Brake NC	20 pcs	4/19/18	4/19/18	0.00	1.03	Brake NC 2		38
140	QC	20 pcs	4/19/18	4/19/18	0.00	0.00	QC5		38
150	HandFinish	20 pcs	4/20/18	4/20/18	0.00	1.19	HandFinish1		SAD 18-04-05
160	QC	20 pcs	4/20/18	4/20/18	0.00	0.00	QC7-4		11 APR 10 2018
190	Packaging	20 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-2		9-20 APR 06 2018
200	QC21-SA	20 Ea	4/20/18	4/20/18	0.00	0.00	QC21		DAS 21 APR 06 2018

Part Op 100 - 1-Cut as per Dwg Prog Rev: D 2-Deburr as required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	14 sf (.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	14	236	0



DART Aerospace Ltd.
1270 Aberdeen Street
Newbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S049869



Part: D5090-3

Job No: 172717

Serial No/Batch: S049869

Revision: D

Inspector:

Date: 03/10/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.129Inches + 0.005 - 0.001	0.134 0.128	0,130	Diameter
2	Bracket	0.840Inches ± 0.030	0.870 0.810	0,846	
3	Bracket	0.520Inches ± 0.030	0.550 0.490	0,528	
4	Bracket	0.375Inches ± 0.010	0.385 0.365	0,378	
5	Bracket	0.875Inches ± 0.010	0.885 0.865	0,877	
6	Bracket	0.790Inches ± 0.030	0.820 0.760	0,795	
7	Bracket	0.950Inches ± 0.030	0.980 0.920	0,957	
8	Bracket	4.620Inches ± 0.030	4.650 4.590	4,629	
9	Bracket	5.580Inches ± 0.030	5.610 5.550	5,586	
10	Bracket	17.540Inches ± 0.030	17.570 17.510	17,54	
11	Bracket	0.040Inches ± 0.030	0.070 0.010	0,040	

Plex 2/21/18 1:40 PM Dart.Gagnon.Michelle